



1. ALL DIMENSIONS ARE IN mm.
2. FOR MATERIAL SPECIFICATION REFER ENGINEERING DRAWING.
3. DETAILS, DIMENSIONS AND NOTES ON ENGINEERING DRAWING SHALL TAKE PRECEDENCE OVER THOSE SHOWN HEREIN.
4. CLEATS SHALL CLEAR WELD SEAMS AND IN CASE OF INTERFERENCE WITH NOZZLES/ATTACHMENTS, INSULATION RINGS SHALL BE NOTCHED/MODIFIED SUITABLY.
5. ONLY T-CLEATS WITH ASBESTOS SHEET, G.I. BOLTING, INSULATION SUPPORT CLEATS AND LOOSE RING/FLAT SHALL BE SUPPLIED BY THE EQUIPMENT FABRICATOR.
6. FOR INSULATION THICKNESS (S) 40mm AND LESS, ONLY RINGS AND FLATS IN PIECES SHALL BE DIRECTLY WELDED TO SHELL/HEAD, AS SHOWN IN DETAIL-'Z'.

4	31.08.2011	REAFFIRMED AND REISSUED AS STANDARD	POREL	RKT	AKM / SC	DM
3	12.10.2006	REAFFIRMED AND REISSUED AS STANDARD	POREL	RKG	AKM	VC
Rev. No.	Date	Purpose	Prepared by	Checked by	Stds. Committee Convener	Stds. Bureau Chairman
					Approved by	